

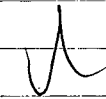
Work Order ID 109171

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November-13-13 9:04:29 AM

Item ID: D145-762-113GB Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: U/R Stop ***NS2***
 Item Name: Skidtube W/ Run-On Landing Wearplates (Glossy Black)
 Start Date: 11/13/13 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 11/13/13 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan:  Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D117-762	# C A.P. 13.11.13								
100	DOCUMENT CONTROL	0.00							
100									
DC	Memo M.D. 11.10.13	0.00							
Document Control	Photocopy bluefile & type labels per PPP D145-762-113 CHG 4001								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

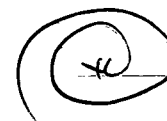
DAS
16
9-89

13.1.19

mhz

DAS
28
9-89

13-10-30



Work Order ID 109171

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Item ID: D145-762-113GB Accept ***N900040100*** Setup Start ***NS1***
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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130*	Packaging	0.00			DAS 3 -89				
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D145-762-113 Location: SAG								
140 *140*	QC21- Final Inspection - Work Order Release	0.00							
QC Quality Control	Memo	0.00							

W13.11.13

Picklist Print

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Work Order ID: 109171

Parent Item: D145-762-113GB

Parent Item Name: Skidtube W/ Run-On Landing Wearplates (Glossy Black)

Start Date: 11/13/13

Required Date: 11/13/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 13.04.24 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D145-762-043 Replacement Std Skidtube		Manufactured	No			110	Each	0.0000	1	1		DAS 28 9-89	13-10-30
D145-762-153 Replacement Run-On Landing Wearplates (Std Skidtube)		Manufactured	No			110	Each	0.0000	1	1		DAS 28 9-89	
AN6C51A BOLT		Purchased	No			110	Each	20.0000	2	2		DAS 28 9-89	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST341		20							
				126535		20							
D3864-1 Bushing		Manufactured	No			110	Each	75.0000	4	4		DAS 28 9-89	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST066		75							
				105297		40							
				105463		31							
				99620		4							
MS21042L6 Nut		Purchased	No			110	Each	316.0000	2	2		DAS 28 9-89	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST314		316							
				m126275		16							
				m127304		300							

127255

5.2 D145-762-013/-113 Skidtube Parts List

Ref only.
5/3/11/19

Item	Qty -013	Qty -043	Qty -053	Qty -113	Qty -153	Part Number	Description
	X					D145-762-013	SKIDTUBE WITH STD WEARPLATES
	1	X		1		D145-762-043	REPLACEMENT STD SKIDTUBE
	1		X			D145-762-053	REPLACEMENT WEARPLATES (STD SKIDTUBES)
				X		D145-762-113	SKIDTUBE WITH RUN-ON-LANDING WEARPLATES
				1	X	D145-762-153	REPLACEMENT RUN-ON-LANDING WEARPLATES (STD SKIDTUBE)
101		1				D4680-041	SKIDTUBE ASSEMBLY
102	2			2		**L321M1024101 OR **B321M1026101	SKID SHOE (REF ONLY)
103	8			8		**BRSP96/25-SK-WS-1 TEILIG OR **BRSP98/25-SK-WS-1 TEILIG OR **01618266098	CLAMP (REF ONLY)
104	8			8		**N/A	OEM BOLT (REF ONLY)
105	8			8		**N/A	OEM LOCKING WASHER (REF ONLY)
106	8			8		**N/A	OEM WASHER (REF ONLY)
110A		1				*D2965	CAP
110B		1				*D2965-3	CAP
111		4				***AELS-1032-225	INSERT
112		2				*AN3C5A	BOLT
113		2				*AN960C10L	WASHER (OR NAS1149C0332R)
114		2				*AN526C1032	SCREW
120A			1			D4682-041	WEARPLATE
120B			1			D4682-043	WEARPLATE
120C			1			D4682-7	WEARPLATE
121A					1	D4769-041	WEARPLATE
121B					1	D4773-041	WEARPLATE
121C					1	D4771-041	WEARPLATE
122			12		12	D4764-1	BUSHING
123			6		6	AN4C42A	BOLT
124			6		6	MS21043-4	NUT
130		3				*AELS-1032-130	INSERT
131		3				*AN3C4A	BOLT
132		3				*AN960JD10L	WASHER (OR NAS1149D0332J)
140		4				*D3492-055	PLUG ASSEMBLY
141		4				***NAS1611-015	O-RING
150	2			2		AN6C51A	BOLT
151	4			4		D3864-1	BUSHING
152	2			2		MS21043-6	NUT

* PART IS INCLUDED WITH D4680-041 STD SKIDTUBE ASSEMBLY

** TO BE SUPPLIED BY CUSTOMER, LISTED AS REFERENCE ONLY

*** DENOTES PART IS INCLUDED WITH ASSEMBLY ABOVE

